# Adding more to adhesive tape

Advance Tapes A UK leading manufacturer and supplier of high quality adhesive tapes





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Choose from a comprehensive range of products for indoor and outdoor applications that have been developed for professionals in the industrial market. To make it easy to select the right tape for the job, we have consolidated all key technical product information and features into one easy-to-use brochure.

The products included in this brochure are a selection from our extensive range. There are other Industrial Consumables products available, which can be found on our website **www.advancetapes.com** 

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# AT159 - High Quality Matt Waterproof Cloth Tape

#### Features

- Strong
- Easy unwind and easy tear
- Conformable x
- 0 Water resistant
- Abrasion resistant 6
- 8 Wide colour range

#### Applications

- Securing and bundling of cables.
- Sealing fibre drums.
- Automotive applications.
- Book, spine and cheque book binding.

#### Adhesive type

Solvent free rubber-resin

## Technical

Thickness: 0.28 mm Breaking Load: 46 N/cm Elongation: 16% Adhesion to Steel: 4.0 N/cm Adhesion to Self: 2.4 N/cm Service Temperature: -50°C to +80°C **RoHS Compliant: Yes** 





# ATI60 - Premium Quality Matt Waterproof Cloth Tape

#### Features

- Wery strong
- $\propto$ Conformable
- Water resistant 0
- 5 Abrasion and puncture resistant
- Very good long term resistance to outdoor exposure
- 8 Wide colour range

#### Applications

- Splicing and joining during manufacturing processes.
- Protection of turbine blades during refurbishment.
- Joining heavy duty PE sheeting and wall boards.
- Stone chip protection.
- Book, spine and cheque book binding.

#### Adhesive type

Solvent free rubber-resin

# Technical

Thickness: 0.33 mm Breaking Load: 85 N/cm Elongation: 8% Adhesion to Steel: 3.5 N/cm Adhesion to Self: 2.2 N/cm Service Temperature: -50°C to +80°C **RoHS Compliant: Yes** 

# Specification

Conforms to DEF. STAN. reference 81-25/4







# AT163 - All Weather Duct Tape

## Features

- Strong
- High tack
- 1 Thermosetting adhesive
- Clean peel from most surfaces\* up to +110°C 9
- $\propto$ Conformable
- G Water and salt water resistant
- 6 Abrasion resistant

## Applications

- · Joint sealing on metal or plastic ducting.
- Shot blast protection.
- Shot peening process protection.
- Offshore oil rig drill protection.
- High temperature duct sealing.

# Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.30 mm Breaking Load: 70 N/cm Elongation: 30% Adhesion to Steel: 7.4 N/cm Adhesion to Self: 3.2 N/cm Service Temperature: -50°C to +110°C **RoHS Compliant: Yes** 



# AT170 - PCL Tape

#### Features

- Strong
  High tack
  Easy unwind and easy tear
  Water resistant
  Abrasion resistant
- Joining and sealing polyethylene sheeting.
- Sealing bags.

# Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.20 mm Breaking Load: 35 N/cm Elongation: 20% Adhesion to Steel: 3.7 N/cm Adhesion to Self: 2.3 N/cm Service Temperature: -50°C to +65°C RoHS Compliant: Yes





# AT171 - Polycloth Laminate Tape

#### Features

- Very high initial tack
- 🥖 Easy tear and unwind
- Good abrasion resistance
- 🕤 Water resisistant finish
- Conformable to awkward shapes

#### Applications

- · Sealing waste bags;
- Joining and sealing protection sheeting;
- Installing airlocks in asbestos enclosures;
- Standard tape for ducting pipes

#### Adhesive type

Solvent free rubber-resi

# Technical

Thickness: 0.18 mm Breaking load: 30 N/cm Elongation: 15% Adhesion to steel: 3.7 N/cm Adhesion to self: 2.3 N/cm Service temperature: -50°C to +65°C RoHS compliant: Yes

# **Standard Colours**





# AT172 - High Quality PCL Cloth Tape

#### Features

- Very high tack
- 🂋 Easy tear
- 😒 Conformable
- Abrasion and puncture resistant
- Water resistant

#### Applications

- Sheeting up, sealing overalls, sealing waste bags and general use.
- Maintaining, repairing, joining, sealing, masking or protecting many surfaces and materials.
- AT172 can be used across various applications where a high tack and abrasion resistant cloth tape is required.

# Adhesive type

Solvent free rubber-resin

# Technical

Thickness: 0.30 mm Breaking Load: 36 N/cm Elongation: 30% Adhesion to Steel: 4.0 N/cm Adhesion to Self: 3.0 N/cm Service Temperature: -50°C to +65°C RoHS Compliant: Yes







# AT175 - Industrial Waterproof Cloth Tape

#### Features

- Very high tack
- Easy unwind and easy tear
- Clean peel from most surfaces\*
- 😒 Conformable
- Water resistant
- Abrasion resistant

## Applications

- Strapping lagging foam for sound proofing and blanking off unused apertures in automotive manufacturing.
- Sealing metal and plastic ducting.
- Tabbing, holding and protection on automotive production lines.
- "Tank Tape" for protection and repair of motor sports vehicles.

#### Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.23 mm Breaking Load: 32 N/cm Elongation: 24% Adhesion to Self: 5.5 N/cm Adhesion to Steel: 3.5 N/cm Service Temperature: -50°C to +80°C RoHS Compliant: Yes





# AT180 - Premium Industrial Waterproof Cloth Tape

# Features

- 💿 Strong
- A High tack
- Very long term outdoor exposure
- Clean peel from most surfaces\*
- Water resistant
- Abrasion resistant

#### Applications

- Masking off during shot blasting.
- High temperature duct sealing.
- Windmill blade protection.
- Protection of titanium body part replacements.

#### Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.28 mm Breaking Load: 65 N/cm Elongation: 30% Adhesion to Steel: 4.5 N/cm Adhesion to Self: 3.0 N/cm Service Temperature: -50°C to +80°C RoHS Compliant: Yes

Specification Conforms to DEF. STAN. reference 81-145 2a







# AT2000 - Anti Slip Tape

## Features

- 🚳 Durable PVC
- O Can be walked on immediately after application
- Water, UV and oil resistant
- For indoor and outdoor use
- Acrylic adhesive bond improves with age

#### Applications

- Anti slip tread on stairs and ladder treads.
- Anti slip tread on machinery and vehicle footplates.
- For use on wet or slippery areas.
- Provides extra grip on ramps and walkways.

# Adhesive type

Solvent based acrylic

# Technical

Thickness: 1.0 mm Breaking Load: 40 N/cm Elongation: 100% Adhesion to Steel: 4.0 N/cm Service Temperature: -5°C to +50°C RoHS Compliant: Yes







# **AT121 Rayon Cloth Tape**

#### Features Biodegradable 66 Strong Abrasion resistant 6 × Conformable Writable surface Applications · Covering fabric staple joins in the furniture industry.

#### Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.25 mm Breaking Load: 75 N/cm Elongation: 10% Adhesion to Steel: 3.5 N/cm Service Temperature: -10°C to +60°C **RoHS Compliant: Yes** 

#### Specification

AT121 conforms to DEF. STAN. reference 81-145 / 2

#### Standard colour



# AT2002 - High Specification Flame Retardant Cloth Tape

#### Features

- Flame retardant conforms to FAR 25.853
- Specification printed onto tape for easy identification
- Clean peel from most surfaces\* up to 4 days at +50°C 7
- Excellent adhesion level 2
- 9 Water and abrasion resistant

## Applications

- Protection and joining during building and/or maintenance of aircraft, ships, submarines and trains.
- Sealings gaps between flame retardant panels.
- · Joining hardboard partitions in cargo holds.
- · Jointing of FR material on offshore oil rigs.

#### Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.23 mm Breaking Load: 38 N/cm Elongation: 45%

#### Specification

FAR 25.853 covering flame retardancy.





# AT712 - Nuclear Tape

#### Features

- Low halogen content
- Clean peel from most surfaces\* •
- Water resistant 0
- Abrasion resistant 6
- Individually labelled rolls indicating PMUC approval Ø
- Minimal reaction to specialised steel surfaces

#### Applications

- · Joining sheeting, sealing bags and sheeting.
- Protection of stainless steel pipework.
- Supporting temporary curtains.
- Sealing protective overalls.

#### Adhesive type

Solvent free rubber-resin

#### Technical

Thickness: 0.27 mm Breaking Load: 41 N/cm Elongation: 18% Adhesion to Steel: 6.0 N/cm Adhesion to Self: 3.5 N/cm Service Temperature: -35°C to +70°C **RoHS Compliant: Yes** 

#### Specification

AT712 in white conforms to NNC (UK) and EDF (FRANCE) Specifications total Halides 1000PPM Max Total and Sulphur 1000PPM Max

Standard colours 





Find out more information : www.advancetapes.com

Adhesion to Steel: 6.0 N/cm Adhesion to Self: 4.5 N/cm Service Temperature: -10°C to +60°C **RoHS Compliant: Yes** 

Meets Federal Aviation specification



# AT4001 - Glass Cloth Tape Class B 130°C

#### Features

- 🥑 High mechanical strength
- High temperature resistance
- Ihermosetting adhesive
- Conforms to BS EN 60454-3-8 Type 1

#### Applications

- Electrical insulation of coils.
- Insulation of square conductors in traction motors and generators.
- Tensional strapping of coils and armature windings.
- Termination building to protect the external layer of winding.

## Adhesive type

Thermosetting solvent based rubber-resin

#### Technical

Thickness: 0.18 mm Breaking Load: 280 N/cm Elongation: 5% Adhesion to Steel: 3.0 N/cm Breakdown Voltage: 2.5 kV RoHS Compliant: Yes

#### Specification

Recognised by UL. BS EN 60454-3-8 Type 1

#### Standard colour



# AT4002 - Glass Cloth Tape Class F 155 °C

#### Features

- High mechanical strength
- High temperature resistance
- Thermosetting adhesive
- Conforms to BS EN 60454-3-8 Type 1

#### Applications

- Electrical insulation of coils.
- Insulation of square conductors in traction motors and generators.
- Tensional strapping of coils and armature windings.
- Termination building to protect the external layer of winding.

#### Adhesive type

Thermosetting solvent based rubber-resin

## Technical

Thickness: 0.18 mm Breaking Load: 280 N/cm Elongation: 5% Adhesion to Steel: 3.0 N/cm Breakdown Voltage: 2.5 kV RoHS Compliant: Yes

#### Specification

Recognised by UL. BS EN 60454-3-8 Type 2

Standard colour



# AT4003 - Glass Cloth Tape Class H 180°C

## Features

- High mechanical strength
- High temperature resistance
- Intermosetting adhesive
- Conforms to BS EN 60454-3-8 Type 3

#### Applications

- Electrical insulation of coils.
- Insulation of square conductors in traction motors and generators.
- Tensional strapping of coils and armature windings.
- Termination building to protect the external layer of winding.

# Adhesive type

Silicone

## Technical

Thickness: 0.18 mm Breaking Load: 280 N/cm Elongation: 5% Adhesion to Steel: 3.0 N/cm Breakdown Voltage: 2.5 kV RoHS Compliant: Yes

Specification Recognised by UL. BS EN 60454-3-8 Type 3



# AT10 - PVC Heavy Duty Pipewrap Tape

#### Features

- S Flame retardant and self-extinguishing
- Conformable  $\mathbf{x}$
- G Water and UV resistant
- 6 Abrasion resistant

#### Applications

· Corrosion and abrasion protection for pipework above or under ground.

#### Adhesive type

Cross-linked solvent based rubber-resin

#### Technical

Thickness: 0.25 mm Breaking Load: 44 N/cm Elongation: 220% Adhesion to Steel: 3.3 N/cm Adhesion to Self: 3.0 N/cm Service Temperature: -5°C to +80°C Breakdown Voltage: 10 kV **RoHS Compliant: Yes** 

#### Specification

Conforms to BS EN 60454-3-1 Type 2

# Standard colour





# **AT30 - Polythene Tape**

# Features

- Easy unwind
- Conformable ×
- Extreme temperature resistance
- 0 Water resistant
- 9 Abrasion resistant

#### Applications

- Strapping of aluminium tubing.
- Joining and sealing polyethylene sheeting.
- Manual splicing of films within the plastics industry including core starting and end tabbing.

#### Adhesive type

Solvent based rubber-resin

# Find out more information : www.advancetapes.com

## Technical

Thickness: 0.15 mm Breaking Load: 16 N/cm Elongation: 300% Adhesion to Steel: 3.5 N/cm Adhesion to Self: 2.2 N/cm Service Temperature: -40°C to +90°C **RoHS Compliant: Yes** 

## Specification

Conforms to DEF. STAN. reference 81-145 / 1





# AT44 - Low Tack PVC Protection Tape

## Features

- 2 Low tack
- Clean peel from most surfaces\* •
- Flame retardant 0
- Conformable x
- Water and UV resistant 0
- Abrasion resistant 9

# Applications

- Outdoor protection and masking, especially where risk of fire is an issue.
- Aluminium extrusions protection.

## Adhesive type

Solvent based rubber-resin

## Technical

Thickness: 0.13 mm Breaking Load: 23 N/cm Elongation: 150% Adhesion to Steel: 0.3 N/cm Service Temperature: 0°C to +60°C **RoHS Compliant: Yes** 









# AT66 - PVC Protection Tape

#### Features

- Medium tack
- Clean peel from most surfaces\* up to 4 weeks
- Water and UV resistant
- Abrasion resistant
- Resistant to low temperatures
- Also available: AT68 Ribbed PVC Protection Tape

#### Applications

- Masking off and protection.
- Protection of surfaces during manufacturing process in the automotive industry.

#### Adhesive type

Cross-linked solvent based rubber-resin

\* We would always recommend that users should satisfy themselves that the product is suitable for a particular application prior to use.

# AT6300 - 60°C Paper Masking Tape

#### Features

- Easy to unwind and easy tear
- Repositionable
- 2 Low tack
- Clean peel from most surfaces\* up to 3 hours
   Conformable

# Applications

• Temporary bundling.

Adhesive type Solvent based rubber-resin

# Technical

Technical

Thickness: 0.13 mm

Elongation: 140%

**RoHS Compliant: Yes** 

Standard colours

Breaking Load: 26 N/cm

Adhesion to Steel: 1.7 N/cm

Service Temperature: -5°C to +60°C

Thickness: 0.11 mm Breaking Load: 30 N/cm Elongation: 9% Adhesion to Steel: 3.8 N/cm Service Temperature: 0°C to +60°C RoHS Compliant: Yes

Standard colour



# AT6301 - 80°C Paper Masking Tape

# Features

- Easy to unwind and easy tear
- Repositionable
- 2 Low tack
- Clean peel from most surfaces\* up to 12 hours
- < Conformable
- Resistant to high temperatures

# Applications

• Temporary bundling.

# Adhesive type

Solvent based rubber-resin

#### Technical

Thickness: 0.12 mm Breaking Load: 30 N/cm Elongation: 9% Adhesion to Steel: 2.6 N/cm Service Temperature: 0°C to +80°C RoHS Compliant: Yes





# AT6102 - Polythene Protection Tape

#### Features

- Easy to unwind and tear
- Clean peel from most surfaces\*
- Water and UV resistant
- Frost resistant
- Resistant to low temperatures
- Environmentally responsible choice

#### Applications

 Protection, masking and joining of sheeting to delicate surfaces.

# Adhesive type

Dispersion acrylic

#### Technical

Thickness: 0.11 mm Breaking Load: 15 N/cm Elongation: 200% Adhesion to Steel: 1.3 N/cm Service Temperature: -40°C to +60°C RoHS Compliant: Yes

#### Standard colour



# AT6103 - Clear Polythene Tape

#### Features

- Excellent clarity once applied
- Clean peel from most surfaces\*
- Resists most common solvents
- Water and UV resistant
- Abrasion resistant
- Environmentally responsible choice

#### Applications

- Natural stone surface protection.
- Powder coated surface protection.
- Aluminium surface protection.
- Anodised aluminium surface protection.
- Bundling of metal pieces.

#### Adhesive type Dispersion acrylic

#### Technical

Thickness: 0.11 mm Breaking Load: 25 N/cm Elongation: 300 % Adhesion to Steel: 1.3 N/cm Service Temperature: -40°C to +60°C RoHS Compliant: Yes

#### Standard colour



# AT6160 - High Tack PE Performance Tape

# Features

A High tack

- High adhesion to low surface energy substrates
- Flexible at low temperatures
- Abrasion resistant
- Water and weathering resistant

#### Applications

 Joining and sealing PE shrink film used for wrapping and protection of constructions works, boats, industrial machinery and military products.

#### Adhesive type

Solvent based rubber-resin

#### Technical

Thickness: 0.20 mm Breaking Load: 27 N/cm Elongation: 400 % Adhesion to Steel: 3.5 N/cm Adhesion to Self: 3.0 N/cm Service Temperature: -5°C to +50°C RoHS Compliant: Yes









# **AT7 - PVC Electrical Insulation Tape**

#### Features

- Flame retardant and self-extinguishing
- Easy unwind and tear
- UV resistant
- Available in colour coding packs
- 93 Wide range of colours

#### Applications

- · Colour coding and insulation of electrical cabling.
- · Colour coding components, intermediate stock and finished goods during manufacture.
- Masking and protection of aircraft portholes.
- · Masking off aircraft landing gear when cadmium plating.

Technical

Thickness: 0.13 mm

Breaking Load: 26 N/cm Elongation: 180% Adhesion to Steel: 2.4 N/cm Adhesion to Self: 2.1 N/cm Service Temperature: -5°C to +70°C Breakdown Voltage: 8.0 kV **RoHS Compliant: Yes** 

#### Specification

Standard colours

Conforms to BS EN 60454/Type 2 and BS 4J10:1991

#### Adhesive type

Cross-linked solvent based rubber-resin

# AT87 - Polyisobutylene Self Amalgamating Tape

#### Features

- Easy unwind
- $\propto$ Conformable
- Resistant to high and low temperatures
- 9 Water and UV resistant
- Ozone resistant
- Resistant to a wide range of chemicals including, alkalis, hydraulic fluids and vegetable oils

#### Applications

- Insulation and waterproofing of electrical connections.
- Temporary and emergency repair of plumbing joints.

Technical Thickness: 0.5 mm

Standard colour

Breaking Load: 20 N/cm Elongation: 600% Service Temperature: -30°C to +100°C Breakdown Voltage: 17 kV/mm **RoHS Compliant: Yes** 



# AT8 / AT8H - Lane Marking Tape & Hazard Warning Tape

#### Features

- Very high level of adhesion
- Low stretch PVC
- 6 Good abrasion resistance
- 0 Can be walked on immediately after application
- Water and UV resistant
- For indoor and outdoor use

#### Applications

- Demarcation of gangways within factories and warehouses.
- BLACK/YELLOW: Radioactive substances, Width and height restrictions, Moving equipment and obstructions.
- RED/WHITE: Firefighting equipment, No smoking areas, Flammable substances.
- GREEN/ WHITE: Safety equipment, First aid points, Emergency escape routes. Safe areas.

#### Adhesive type

Cross-linked solvent based rubber-resin

## Technical

Thickness: 0.14 mm Breaking Load: 26 N/cm Elongation: 150% Adhesion to Steel: 3.5 N/cm Adhesion to Self: 2.5 N/cm Service Temperature: 0°C to +60°C **RoHS Compliant: Yes** 

# Standard colours



\* We would always recommend that users should satisfy themselves that the product is suitable for a particular application prior to use

# AT302 - Double Sided Cotton Cloth Tape

#### Features

- 4 High tack
- 😒 Conformable
- 🂋 Easy tear

## Applications

· Ideal for securing metal to wood or metal to metal.

#### Adhesive type

Hot-melt (synthetic rubber)

Technical

Thickness: 0.25 mm Breaking Load: 22 N/cm Elongation: 4% Adhesion to Steel Faced Side: 20 N/cm Adhesion to Steel Unfaced side: 20 N/cm Service Temperature: -10°C to +50°C RoHS Compliant: Yes

#### Standard colour





# AT310 - Double Sided Polypropylene Tape

# Features

- Aligh tack
- Excellent conformability

# Resistant to low temperatures

Good dimensional stability

#### Applications

• Joining sheeting.

Adhesive type Hot-melt (synthetic rubber) Technical

Thickness: 0.10 mm Breaking load: 40 N/cm Elongation: 165% Adhesion to Steel Faced Side: 5.0 N/cm Adhesion to Steel Unfaced side: 5.0 N/cm Service Temperature: -10°C to +50°C RoHS Compliant: Yes

## Standard colour





# AT320 - Double Sided PVC Mounting Tape

## Features

- Very high tack
- 🂋 Easy tear
- 🔀 Conformable

#### Applications

- Laminating to rubber sheets and gaskets to make self-adhesive products.
- Used in vapour control application, to temporarily hold down the membrane before main fix.

## Adhesive type

Non-solvent synthetic rubber resin

#### Technical

Thickness: 0.17 mm Breaking Load: 30 N/cm Elongation: 230% Adhesion to Steel Faced Side: 9.0 N/cm Adhesion to Steel Unfaced side: 9.0 N/cm Service Temperature: -10°C to +50°C RoHS Compliant: Yes









# **AT326 - Double Sided Flooring Tape**

# Features

- W resistant
- Clean peel from most of the surfaces\*

#### Applications

 Short term carpet fixing for exhibitions - lower adhesion face (unfaced side) to the floor allows easy clean removal without damaging floor surface.

#### Adhesive Type

Non-solvent synthetic rubber resin High temperature and UV resistance.

#### Technical

\* We would always recommend that users should satisfy themselves that the product is suitable for a particular application prior to use

Thickness: 0.15 mm Breaking Load: 23 N/cm Elongation: 160% Adhesion to Steel Faced Side: 6.0 N/cm Adhesion to Steel Unfaced side: 2.0 N/cm Service Temperature: -5°C to +60°C RoHS Compliant: Yes

# Standard colour



# AT395 - Reverse Wound Double Sided Transfer Tape

## Features

High tack
 UV resistant
 Excellent temperature range

#### Applications

- Self adhesive envelope manufacturing.
- Blister pack manufacturing.

Adhesive type Solvent acrylic

## Technical

Thickness: 0.04 mm Adhesion to Steel Faced Side: 3.5 N/cm Adhesion to Steel Unfaced side: 3.5 N/cm Service Temperature: -10°C to +100°C RoHS Compliant: Yes

Standard colour



# AT501 - Reinforced Aluminium Foil Tape

# Features

- Scrim reinforced for greater strength
- S Flame retardant
- Resistant to high and low temperatures
- Water resistant

# Applications

- Joining foil faced insulation panels and pipe sections.
- Joining fibre insulation between the internal skin and fuselage of aircraft.
- Sealing joints in metal ducting.

# Adhesive type

Dispersion acrylic

## Technical

Thickness: 0.14 mm Breaking Load: 45 N/cm Elongation: 5% Adhesion to Steel: 6 N/cm Service Temperature: -40°C to +120°C

#### Specification

BS476 Class 0 can be achieved with this product when used in conjunction with other suitable products.



# AT502 / AT500 / AT506 - Aluminium Foil Tapes

#### Features

- S Flame retardant and self-extinguishing
- Resistant to high temperatures
- Easy unwind and tear
- Excellent water vapour resistance
- Available in different foil thickness: AT502 (30 micron), AT500 (40 micron) and AT506 (50 micron)

#### Applications

- · Sealing metal or plastic ducting.
- Insulation of heater casings and high pressure steam pipe insulation.
- Sealing cold store insulation.
- Heat reflection.

#### Adhesive type

Dispersion acrylic

## Technical

Service temp: -40°C to +110°C

## Specification

Conforms to:

- BS476 Part 6 & Part 7 Category 1
- Fire Class M1
- Class O

#### Standard colour



# AT525 - 35 Micron Copper Foil Shielding Tape

#### Features

- Non-conductive acrylic adhesive
- Resistant to high and low temperatures
- Can be easily soldered
- Easy unwind

#### Applications

• Used for EMI / RFI and static shielding.

Adhesive type Non conducting thermosetting solvent based acrylic

#### Technical

Thickness: 0.035 mm Breaking Load: 40 N/cm Adhesion to Steel: 4.5 N/cm Service Temperature: -20°C to +155°C RoHS Compliant: Yes

#### Specification

Relevant BS EN 60454 - Part 2 test method Relevant ASTM D - 1000 test method In-house tests conforming to the flame retardant requirements of UL 510



# AT526 - 35 Micron Copper Foil Shielding Tape

# Features

- Conductive acrylic adhesive
- Resistant to high and low temperatures
- 🥑 Can be easily soldered
- Easy unwind

# Applications

• Used for EMI / RFI and static shielding.

#### Adhesive type

Conductive thermosetting solvent based acrylic

#### Technical

Thickness: 0.035 mm Breaking Load: 40 N/cm Adhesion to Steel: 4.5 N/cm Service Temperature: -20°C to +155°C RoHS Compliant: Yes

#### Specification

Military specification MIL-T-47012 Relevant BS EN 60454 - Part 2 test method Relevant ASTM D - 1000 test method In-house tests conforming to the flame retardant requirements of UL 510







# FOR A PERFECT RESULT CHOOSE THE RIGHT PROTECTION TAPE

Tapes often look very similar to each other but they all have unique properties that make them ideally suited to many specific types of applications. One of the most important elements in choosing the right tape for a particular project is the performance of the adhesive on the surface to which the tape will be applied.

To help the end-user make an informed decision about what tape to use, please consult the table below.

		AT66 - PVC Protection Tape	AT6102 - Polythene Protection Tape	AT6103 - Clear Polythene Tape	AT6160 - High Tack PE Performance Tape
	Plastics	х	х	x	х
:	Polythene	х	х	x	х
	PVCp - plasticised	х			
	PVCu - unplasticised	Х	х	x	
:	Cement				
:	Concrete				
;	Plaster	Х	х	x	
:	Ceramic	х	х	x	
	Metals (aluminium, zinc)	х	х	x	х
ouridues	Glass	х	х	x	х
	Wood and derivated		х	x	
	Stone				
ł	Brick	Х			
	Tack	Medium	Medium	Medium	Medium
:	Tack Clean peel	Medium Yes*	Medium Yes*	Medium Yes*	Medium No
:	Clean peel	Yes*	Yes*	Yes*	No
:	Clean peel Conformable				No Yes
- - - - -	Clean peel Conformable Inside	Yes* Yes	Yes* Yes	Yes* Yes	No
- - - - - - - -	Clean peel Conformable	Yes* Yes Yes	Yes* Yes Yes	Yes* Yes Yes	No Yes Yes
- - - - -	Clean peel Conformable Inside Outside	Yes* Yes Yes Yes	Yes* Yes Yes Yes	Yes* Yes Yes Yes	No Yes Yes Yes
	Clean peel Conformable Inside Outside Water resistant	Yes* Yes Yes Yes Yes	Yes* Yes Yes Yes Yes	Yes* Yes Yes Yes Yes	No Yes Yes Yes Yes
	Clean peel Conformable Inside Outside Water resistant UV resistant	Yes* Yes Yes Yes Yes High	Yes* Yes Yes Yes Yes High	Yes* Yes Yes Yes Yes High	No Yes Yes Yes Yes Medium
	Clean peel Conformable Inside Outside Water resistant UV resistant Frost resistant	Yes* Yes Yes Yes Yes High Yes	Yes* Yes Yes Yes Yes High Yes	Yes* Yes Yes Yes Yes High Yes	No Yes Yes Yes Yes Medium Yes
	Clean peel Conformable Inside Outside Water resistant UV resistant Frost resistant Service temperature	Yes* Yes Yes Yes Yes High Yes -5°C to +60°C	Yes* Yes Yes Yes Yes High Yes -40°C to +60°C	Yes* Yes Yes Yes Yes Yes High Yes -40°C to +60°C	No Yes Yes Yes Yes Medium Yes -5°C to +50°C
	Clean peel Conformable Inside Outside Water resistant UV resistant Frost resistant Service temperature Flame retardant	Yes* Yes Yes Yes Yes High Yes -5°C to +60°C No	Yes* Yes Yes Yes Yes High Yes -40°C to +60°C No	Yes* Yes Yes Yes Yes High Yes -40°C to +60°C No	No Yes Yes Yes Yes Medium Yes -5°C to +50°C No
	Clean peel Conformable Inside Outside Water resistant UV resistant IVV resistant Frost resistant Service temperature Flame retardant Writable surface	Yes* Yes Yes Yes Yes High Yes -5°C to +60°C No	Yes* Yes Yes Yes Yes High Yes -40°C to +60°C No	Yes* Yes Yes Yes Yes High Yes -40°C to +60°C No	No Yes Yes Yes Yes Medium Yes -5°C to +50°C No

#### Abrasion resistance

The ability of a tape to withstand rubbing and friction and still function satisfactorily.

# Adhesion

The state in which two surfaces are held together by interfacial forces; e.g. bond formed by contact between an adhesive and a surface.

# Adhesion to self

The force required to remove a tape from its own backing to which it has been reapplied with a defined pressure after being removed from the roll.

# Adhesion to steel

Force required to remove tape from a steel plate.

# **Application temperature**

The temperature range at which the tape may easily be applied off the roll.

# Breakdown voltage

The voltage at which breakdown of the tape occurs under the prescribed conditions of the test, divided by the distance apart of the two electrodes between which the voltage is applied.

# **Breaking load**

The force needed to break the tape under stress.

# **Clean peel**

A tape, which can be removed after application, without leaving residue behind.

# Conformability

The ability of tape to fit snugly or make essentially complete contact with the surface of an irregularly shaped object without creasing or folding.

# **Differential adhesive**

Where the adhesion of faced and unfaced sides of double sided tapes differs.

# **Dimensional stability**

Where the tape will suffer minimal distortion.

# Ease of unwind

The force required to remove the tape from the roll under prescribed conditions.

# **Electrical strength**

The voltage at which breakdown of the tape occurs under the prescribed conditions of test, divided by the distance apart of the two electrodes between which the voltage is applied.

# **Electrolytic corrosion**

A reaction which can occur when dissimilar metals are in contact.

## **Elongation at break**

The amount of tape that has stretched length wise at the point of breaking. It is expressed as a percentage of the original unstretched length.

## Flame resistance/retardant

The ability of a tape to withstand exposure to flame. Fireproof materials will not burn when exposed to a flame. Flame resistant (fire retardant, self-extinguishing) materials will burn when exposed to flame but not continue to burn after the flame is removed.

## Flame retardant in situ

The ability of a tape to resist burning (once it has been applied to a substrate).

## Flexible

The ability of a tape to be freely bent or flexed during application, particularly applicable to low temperature use.

## Heat resistance

The ability of a tape to withstand a specified temperature under well defined conditions.

## Low stretch

Mostly applicable to filmic tapes, the ability of a tape to resist stretching and hence shrink back once applied. A highly desirable attribute for lane or hazard marking tapes.

#### Low tack

Where the tape's instant stick is not high and is designed to be removed. Usually appears on tapes designed for masking applications. (This does not necessarily mean the tape has low adhesion as well as low tack).

#### Insulation resistance

The ability of a tape to prevent the flow of current across the surface of the backing.

#### Moisture vapour permeability

The rate at which a tape will allow water vapour to pass through a given area of tape.

# Non-corrosive adhesive

An adhesive which does not chemically attack the surface it is in contact with.

#### **Ozone resistance**

Resistant to cracking due to exposure to ozone over time.

# **Plasticiser resistance**

The ability of the tape to withstand plasticiser migration.

## Pressure sensitive adhesive

A type of adhesive , which is permanently tacky at room temperature and when applied to a variety of surfaces, forms an immediate bond. The bond strength may be increased by pressure and/or time.





# Pressure sensitive tape

A term used to describe a category of tape coated on one or both faces with a pressure sensitive adhesive.

## Printable

The ability of a tape to accept and hold a printed legend and especially to resist off-setting of the print when unwound from a roll.

#### **Release liner**

A removable material, which protects the adhesive face or faces of the roll of tape.

#### Removability

Ability to remove the tape from the substrate without damaging or contaminating the substrate under specified conditions, usually after a long period of time.

#### **Re-positionability**

Ability to remove the tape from the substrate without damaging or contaminating the substrate under specified conditions, yet retaining bond strength when re-applied, usually after a short period of time.

#### **Resistance to ageing**

The ability of a tape to withstand normal exposures, after application, and to perform satisfactorily.

#### Resistance to oils, grease and solvents

The ability of a tape to resist exposure to such chemicals after application, and to perform satisfactorily.

#### Self amalgamating

The ability of a tape to form a homogeneous mass by the fusing of layers so that the individual layers cannot be separated, when applied under tension without the need for external heat or pressure.

#### Self bonding

Tape that will adhere to itself without fusing so that the individual layers can be separated cleanly if required.

#### Self-extinguishing

The ability of the tape to cease burning once the flame is removed.

## Service temperature

The temperature range at which the tape will continue to give satisfactory results once applied.

## Shear strength

The ability of the adhesive to resist force applied in the same plane as the tape.

## Short term temperature resistance

Maximum short term is a matter of seconds or minutes rather than hours . Tapes with short term high temperature resistance are used in manufacturing processes. Machine speed, tensions and temperatures reached will need to be taken into account and the tape trialled prior to full implementation.

# Substrate

The surface to which the tape is applied.

#### Tack

The property of an adhesive tape that causes an instant bond, with measurable force, by the touching of the adhesive and a substrate without externally applied pressure.

#### Tearability

How easy the tape is to tear by hand by a person of average strength without the need for any cutting tools. Where tearability is indicated as difficult, tools may be needed to cut the tape.

#### Thermosetting adhesive

An adhesive, which becomes firmer on heating and remains so on cooling. Thermosetting of adhesive improves solvent resistance and increases softening temperature.

#### Thickness

Measurement given in millimetres. (Excludes release paper where applicable).

#### **UV Resistance**

The ability of the tape to resist exposure to ultra-violet rays after application and to perform satisfactorily.

#### Waterproof/water resistant

The ability of the tape to withstand water without the tape bond altering.

## Weather resistance

The ability of the tape to resist exposure to specified conditions after application and to perform satisfactorily; these conditions are usually cold, water and UV.

#### Writable surface

A surface, which can be written on with ball point or marker pen. Particularly useful if the tape is to be used in identification applications.

# **DISTRIBUTED BY**

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